

Material Description

RPP COPO SERILENE NE is a polypropylene compound obtained from the recovery of industrial scraps. It has a fluidity suitable for injection molding and good thermo-mechanical properties and dimensional firmness. It is specially used for automotive applications, where toughness, flexibility and high processability is required.

Material Properties and Test Requirements

TYPICAL PHYSICAL VALUES

Proprietà fisiche	U. M.	Valore	Metodo
Melt Flow Index (230°C - 2,16 kg)	g/10'	6÷12	ISO 1133
Density (23°C)	g/cm3	0.89÷0.92	ISO 1183
Ash content (525°C-45')	%	≤1	ISO 3451
Moisture (loss in weight)	%	0.05	ASTM D6980
Proprietà meccaniche			
Flexural Modulus (2mm/min)	MPa	≥1000	ISO 178
Izod notched impact strenght (23°C)	Kj/m2	≥7	ISO 180
Tensile strength at yield (50mm/min)	Kj/m2	≥20	ISO 527
Proprietà termiche			
H.D.T. 185 N/cm2	°C	50	ISO 75
Vicat 50N	°C	70	ISO 306

Working condition

Melting Temperature: 190 - 220 °C
 Mould Temperature: 40 - 50 °C
 Injection speed: medium-high
 Minimum time of Drying : about 3 hours at 100 °C

Packaging and storage

Granules are packaged in big bags of 1200 kg or can be shipped in bulk.
 Material must be stored in dry rooms, at ambient temperature and protected from the direct sunlight.

The dates referred above are indicatives and have not to be considered as product specifications. Because the condition in which our information and our product will be used are not predictable, our society do not guarantee the applicability and fitness of product for the use that will be done; so we decline for any responsibility for damage at the client or third parties.

Revision	Date	Written by	QA Approval
E	21/07/14	Serena D'Addio	Giuseppe Magliulo

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C.N. 9190 SRRE

SERI PLAST Srl Office

Strada Prov.le per Gioia snc - Centro Aziendale Quercete
 81016 SAN POTITO SANNITICO (CE)
 Tel: +39 0823 786235 - Fax: +39 0823 543828
info@serihg.com - www.serihg.com

Production

Strada Provinciale 246 Torrione - Puglianello
 Loc. Contrada Vernelle
 81011 ALIFE (CE)
 Tel: +39 0823 785720 - Fax: +39 0823 543828

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